

Supplementary Materials

Bioinspired porous $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$ composites with aligned lamellar structure for efficient microwave absorption

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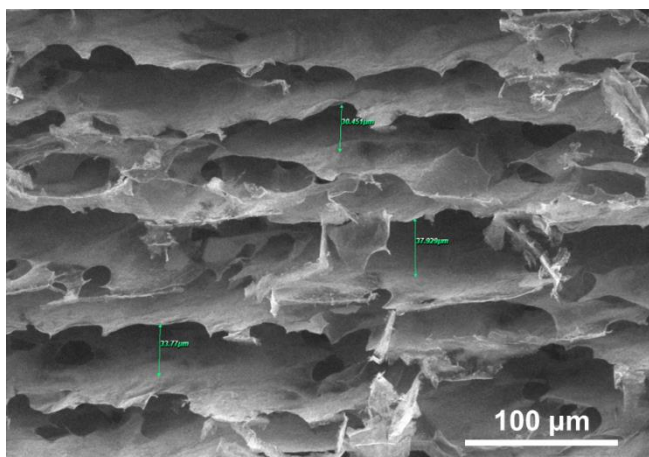


Figure S1. SEM image of Ti_2CT_x .

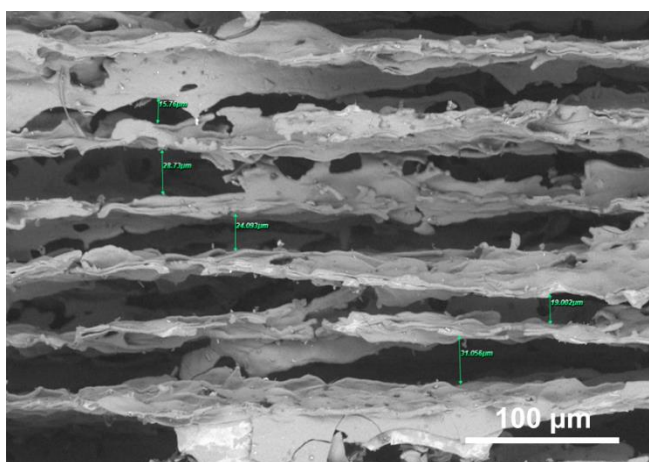


Figure S2. SEM image of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$.

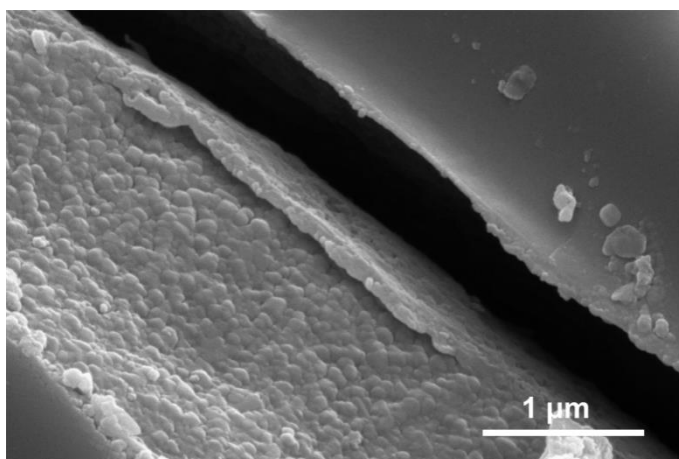


Figure S3. SEM image of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$.

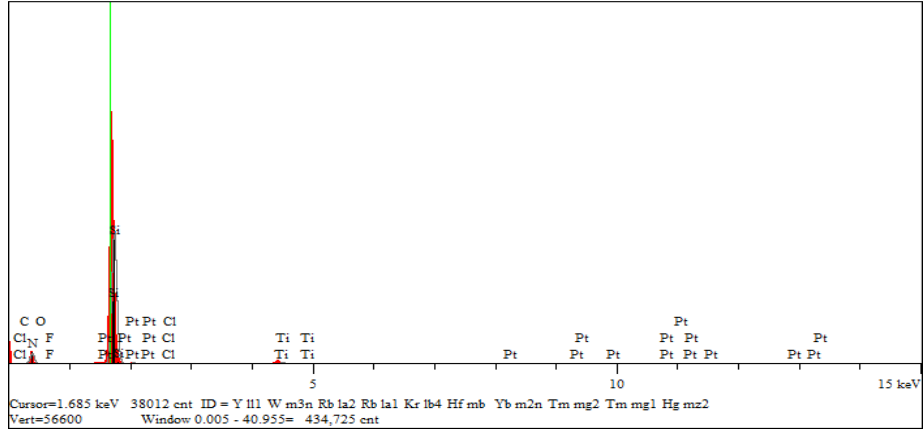


Figure S4. The EDS of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$.

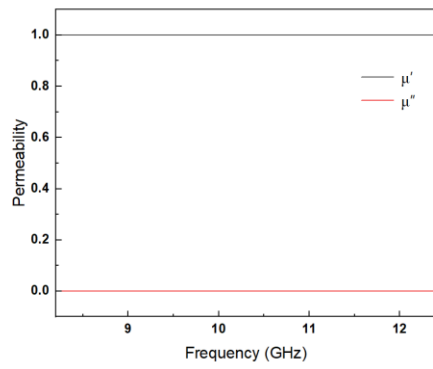


Figure S5. The μ' and μ'' of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$.

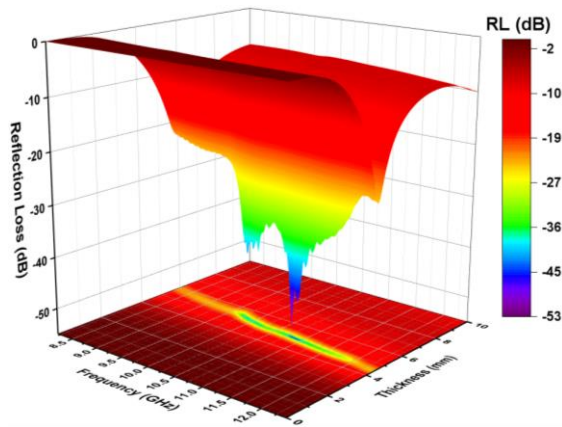


Figure S6. The three-dimensional RL values of bidirectional structure.

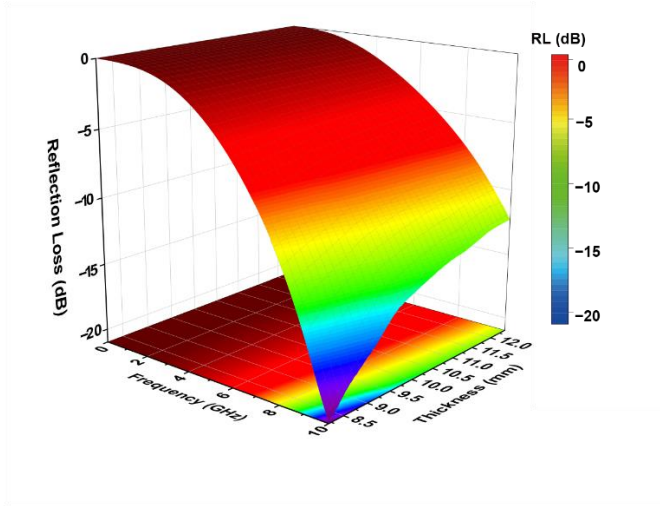


Figure S7. The three-dimensional RL values of unidirectional structure.

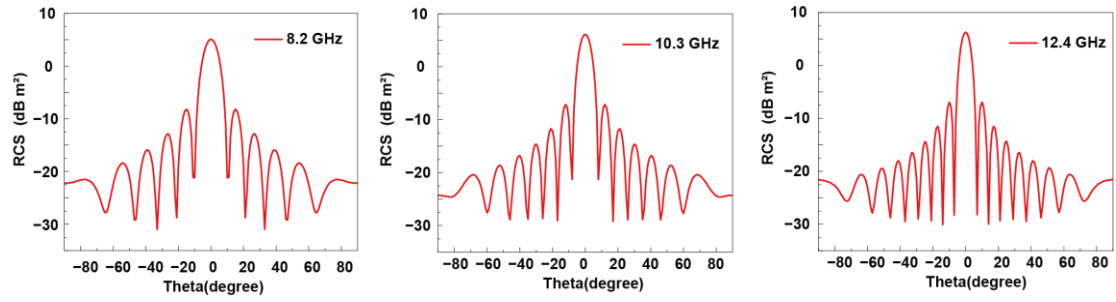


Figure S8. RCS values at different angles.

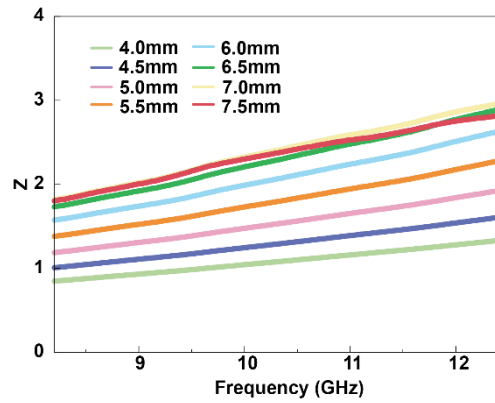


Figure S9. The Z of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$ with unidirectional structure.

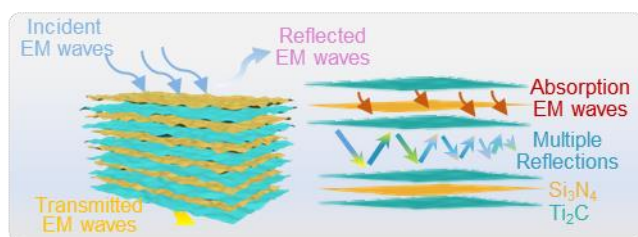


Figure S10. Schematic diagram of electromagnetic absorption mechanism of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$.

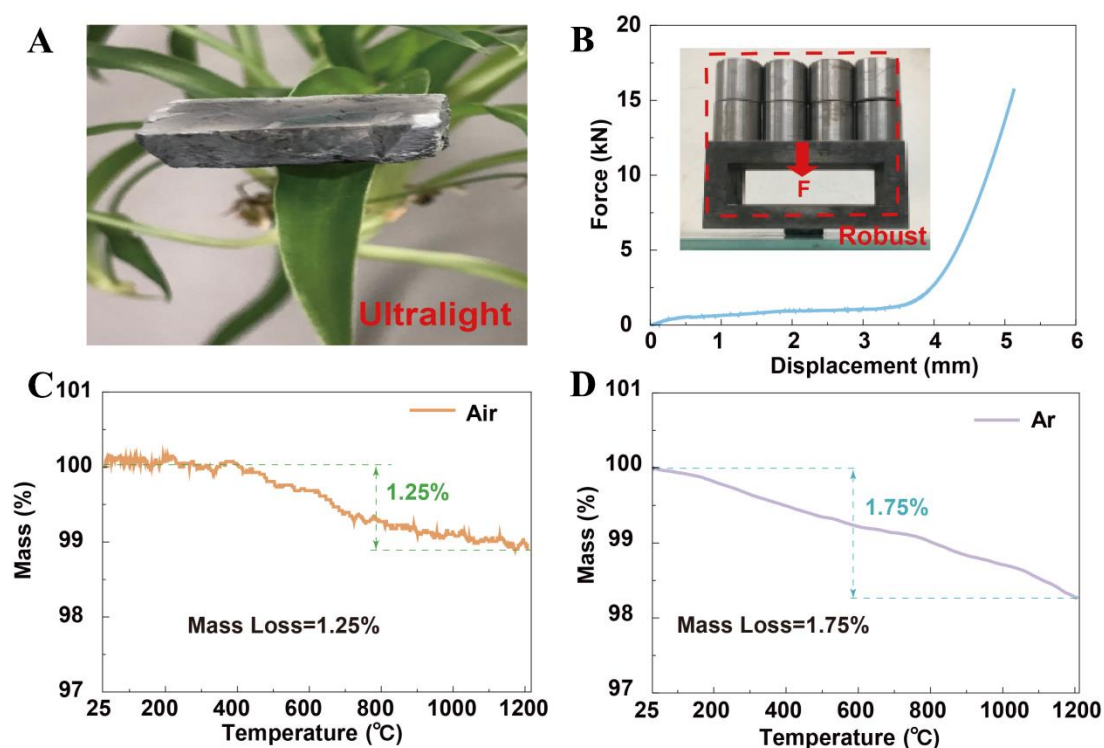


Figure S11. Mechanical properties and thermal stability of the $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$. (A) Ultra-lightweight properties of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$; (B) Compressive strength curves of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$; (C) TG of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$ in an air atmosphere; and (D) TG of $\text{Ti}_2\text{CT}_x/\text{Si}_3\text{N}_4$ in an Ar atmosphere.

Table S1. Deposition parameters of $\text{SiCl}_4\text{-NH}_3\text{-H}_2\text{-Ar}$ system

Q_{SiCl_4} (mL/min)	Q_{NH_3}	Q_{H_2}	Q_{Ar}
30	60	200	100

Table S2. The EDS of Ti₂CT_x/Si₃N₄

Elt.	Line	Intensity	Conc	Units	Error	MDL
		(c/s)			2-sig	3-sig
C	Ka	12.38	3.235	wt.%	0.355	0.454
N	Ka	155.22	31.908	wt.%	0.576	0.293
O	Ka	5.96	0.902	wt.%	0.188	0.262
F	Ka	1.24	0.098	wt.%	0.102	0.154
Si	Ka	2,406.74	56.879	wt.%	0.249	0.061
Cl	Ka	6.61	0.252	wt.%	0.051	0.072
Ti	Ka	32.82	2.073	wt.%	0.111	0.123
			100.000	wt.%		Total

Table S3. Dielectric parameters of the microwave transparent ceramics

Ceramic materials	ε_r
SiO ₂	3.7-4.6
Si ₃ N ₄	7.5
BN	3.0-5.0
Al ₂ O ₃	8